



SECTION Y-Y
FULL SIZE

GEAR DATA

DIAMETRAL PITCH — 16
 PRESSURE ANGLE — 20°
 NUMBER OF TEETH — 480
 DIMENSION BETWEEN .120 PINS — 29.798 ± .003
 INSIDE DIAMETER IS LESS THAN STANDARD,
 TIP RADIUS NOT TO EXCEED .001

4140 OR 4340 ALLOY STEEL
 HEAT: Rc 28-32

REF. GENERAL MILLS
 DWG. 533027



McCARTNEY MFG. CO.
 BAXTER SPRINGS KANSAS

NEXT ASSY D-320 & D-321

TRACK

UNLESS OTHERWISE SPECIFIED
 TOLERANCE: FRACTIONS $\pm 1/64$ DECIMALS $\pm .005$
 BREAK SHARP CORNERS AND EDGES ALL OVER
 SURFACE FINISH $\sqrt{32}$ ALL OVER

ADDED CHAMFER 6/4/64
 CALLOUT 2.3

SCALE HALF SIZE	DATE 10-8-63
MATL. NOTED	HEAT TREAT NOTED
CATALOG NO.	DWG. LEP
	APPR.
	DWG. NO. D-322

REV. 1